



# Reprocessing Thermolabile Flexible Urological Endoscopes & Accessories

Elevating Patient Care. Together.

# Disclaimer

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# Objectives

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Describe the essential steps in cleaning, disinfection and sterilization inclusive of manual and automated actions for reprocessing flexible urological endoscopes

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Describe the essential steps in cleaning, disinfection and sterilization inclusive of manual and automated actions for reprocessing the MAJ-207, MAJ-891 & MAJ-2092

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# 01

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## **Essential Steps in Reprocessing Endoscopes used in Urological Procedures**

# Flexible Cystoscopes

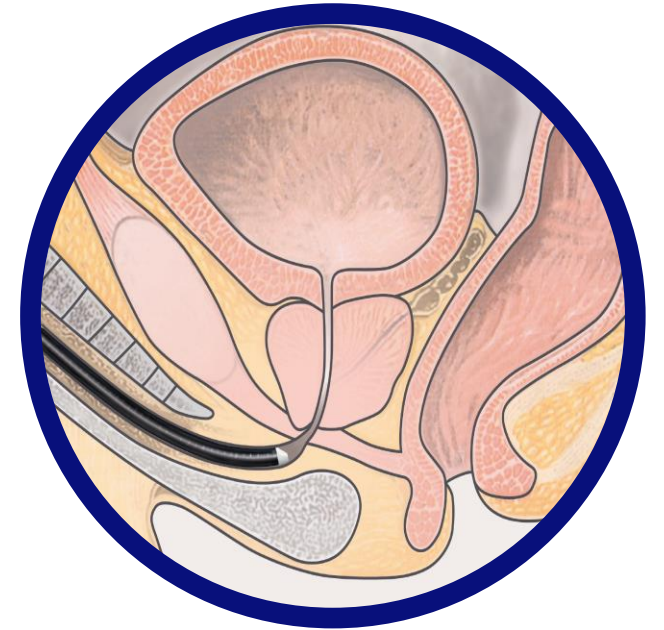
- CYF-5
- CYF-5R
- CYF-5A
- CYF-VH
- CYF-VHA
- CYF-VHR
- CYF-V2
- CYF-V2R
- CYF-VA2



CYF-5A with MAJ-891 & MAJ-209



CYF-VH with MAJ-891



# Flexible Ureteroscopes

- URF-P6
- URF-P6R
- URF-P7
- URF-P7R
- URF-V
- URF-V2
- URF-V2R
- URF-V3
- URF-V3R



URF-P7 with MAJ-891





# Reprocessing Practices Based on Spaulding Classification\*\*

## Critical Devices (Cleaning + Disinfection + Sterilization)

All objects that **enter sterile tissue** or the vascular system  
E.g.: Flexible Ureteroscopes, surgical instruments, etc.

## Semi-Critical Devices (Cleaning + Disinfection)

Items that come into **contact with mucous membranes** or **non-intact skin\***  
E.g.: Flexible endoscopes (e.g., cystoscopes\*\*, gastroscopes, colonoscopes, duodenoscopes), etc.

## Non-Critical Devices (Cleaning / Disinfection)

Objects that come into **contact with intact skin** (= sufficient barrier against microorganisms) but not mucous membranes  
E.g.: Blood pressure cuffs, etc.

\*KRINKO / BfArM Recommendation, 2012

\*\*Local regulations might differ from this list and classify single medical devices in a higher category

# Reprocessing Overview | Essential Steps

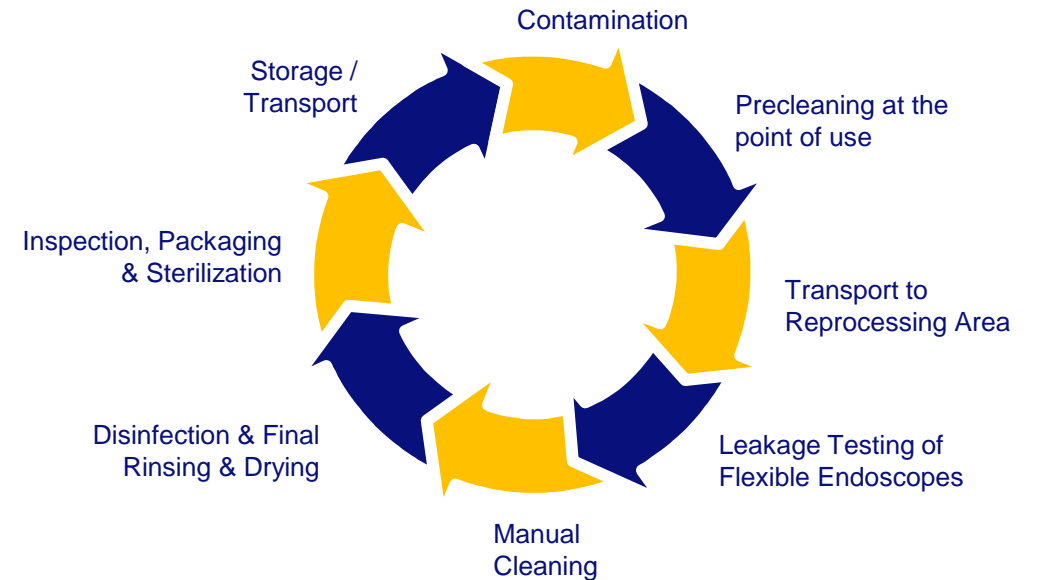
Always refer to model specific IfU\*

- Precleaning (at the point of use)
- Secure transport to the reprocessing area
- Leakage testing (flexible endoscopes)
- Manual Cleaning
  - Rinsing
  - Drying
- Disinfection (automated or manually)

**AND/OR\***

- Sterilization
- Storage

**Quality Assurance**  
Perform visual inspection throughout the process



\* Steps might differ depending on local regulations, medical device or application

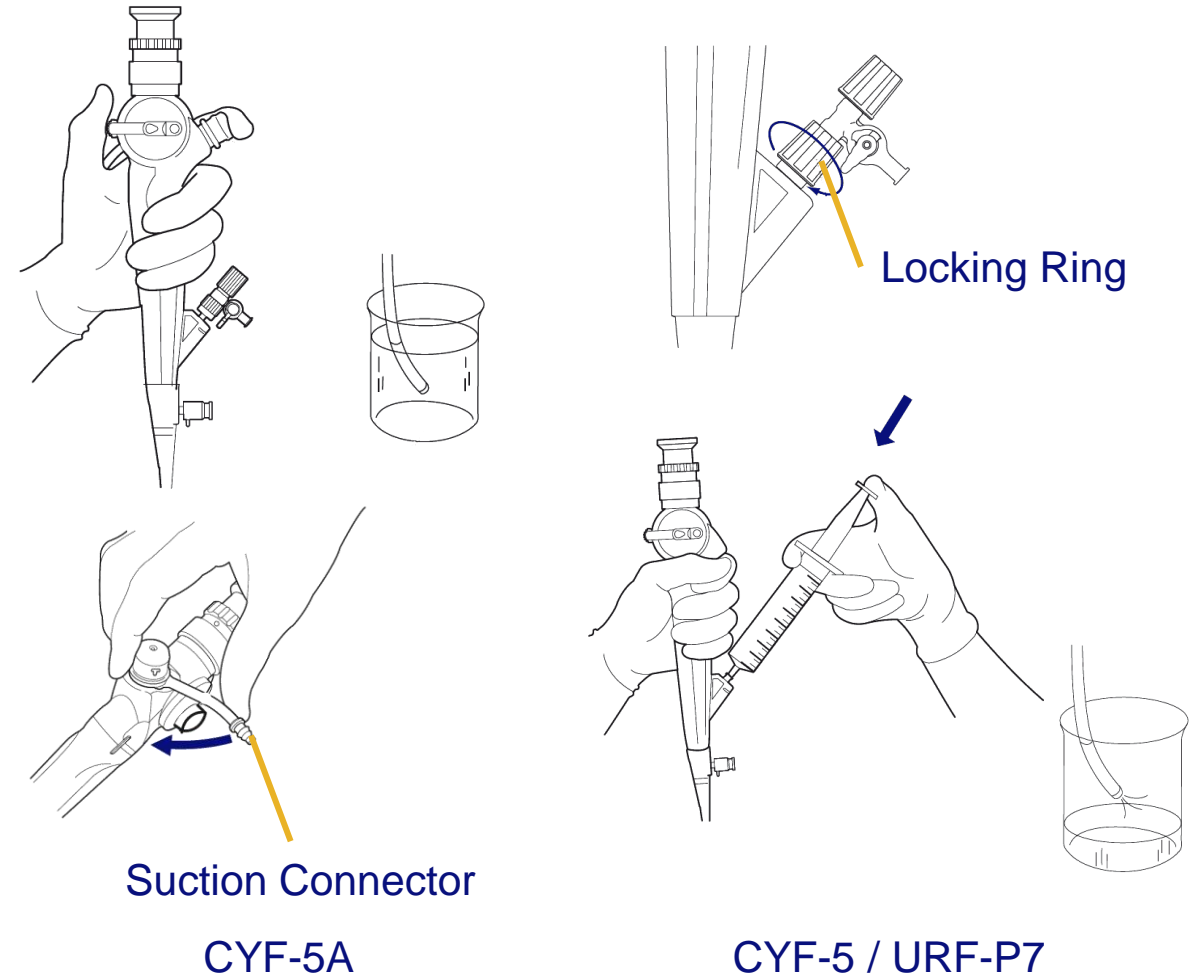


# Precleaning at the Point of Use

Performed **immediately** after patient procedure to remove gross debris with endoscope still connected to the video system center

- Use of detergent or water (acc. to IfU)
- Wipe external surface of insertion tube with a lint free wet cloth/sponge
- Detach any accessories that are attached to the endoscope after aspiration but before rinsing
- Rinse **all** channels
  - Aspiration through instrument/suction channel
  - Flush channels with fluid and air

## Examples:



# Precleaning at the Point of Use



Wipe Insertion section



Remove MAJ-891 (top picture) or MAJ-2092 (lower picture) and immerse in detergent



Rinse all channels with detergent or water

# Transport

- Do not transport endoscopes manually
- Keep the endoscope in a container with a lid to avoid possible environmental or personnel contamination during transportation
- Do not transport endoscopes and accessories together in the same container to avoid damages
- Always comply to time between use and reprocessing (refer to IfU)



Protech



ETS Plus

# Preparation before Cleaning | Leakage test (1/4)

- **Before immersing** the endoscope in any liquid, confirm that:
  - All components and accessories are detached from the endoscope
- Connect leakage tester (MB-155) to Maintenance Unit (MU-1)
- Make sure that **both** leakage tester cap and endoscopes' venting connector are completely dry
  - Attach/detach the MB-155 always while the endoscope is **NOT immersed**



Maintenance Unit  
(MU-1)



Leakage tester  
(MB-155)

OR

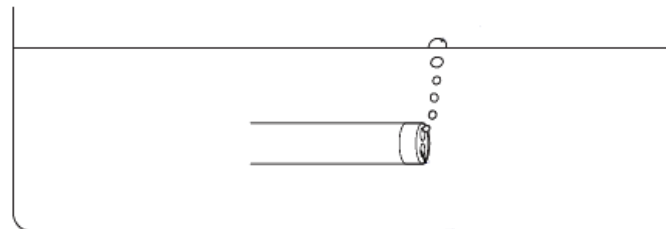


Manual leakage  
tester

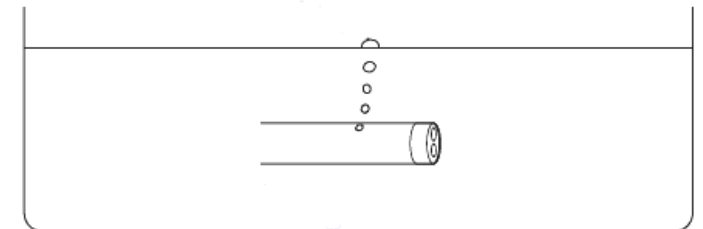


## Preparation before Cleaning | Leakage test (2/4)

- Check for leakages for approx. 30 sec. while deflecting the bending section of the endoscope by turning the UP/DOWN angulation control lever



Channel Opening



Bending Section

→ Pay attention to escaping bubbles



# Preparation before Cleaning | Leakage test (3/4)

- Check for leakages for approx. 30 sec. while deflecting the bending section of the endoscope by turning the UP/DOWN angulation control lever
- After leakage test:
  1. Remove the endoscope from the water
  2. Disconnect the leakage tester (MB-155) from the Maintenance Unit (MU-1) or release pressure of manual leak tester
  3. Wait 30 sec. until the rubber cover of the bending section deflates to its pre-expansion size
  4. Detach the leakage tester from the endoscope
  5. Dry the leakage tester cap thoroughly



**Maintenance Unit  
(MU-1)**



**Leakage tester  
(MB-155)**

**OR**



**Manual leakage  
tester**





# Preparation before Cleaning | Leakage test (4/4)



In case of a leak

- Continuous series of bubbles

Immediately stop further reprocessing

- Dry the endoscope
- Wrap into a foil
- Initiate shipment to next Olympus repair center



# Manual Cleaning

- Preparation of detergent solution
  - Follow instructions of process chemical manufacturer in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Fully immerse the endoscope / instrument in detergent solution
  - Do not immerse the endoscope with objects other than the equipment used for reprocessing the endoscope
- Thoroughly wipe or brush all **external** surfaces



# Manual Cleaning | Brushing & Flushing

**Brush instrument / suction channel and channel opening while immersed**



Brush the instrument channel and channel port

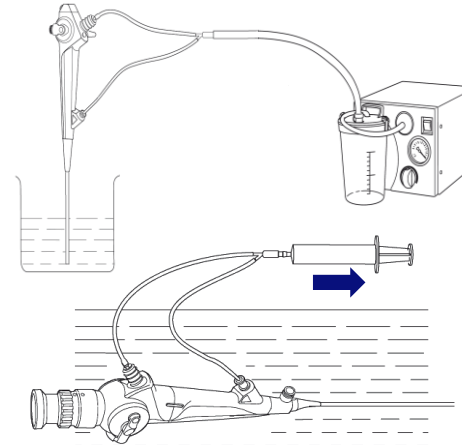
Repeat until all debris is removed



**Flush the instrument / suction channel**



Fill a syringe with detergent solution and flush the solution through the instrument channel three times



For models with a suction channel a cleaning adapter is used to aspirate detergent and to fill all channels with detergent afterwards with a syringe



**Wipe & allow to soak**



Using a lint-free cloth, gently wipe all debris from the external surfaces, while the endoscope is immersed in detergent solution

Soak in the detergent solution for the recommended time



**Always refer to the model-specific Instructions for Use for complete and accurate instructions**

# Manual Cleaning | Rinsing & Drying

## Immerse Endoscope in clean water



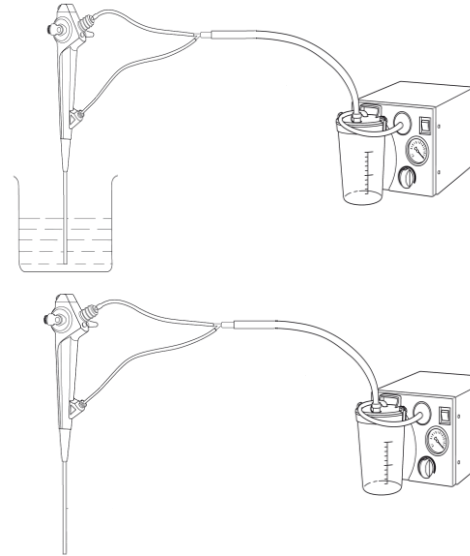
Gently sway the Endoscope to thoroughly rinse it



## Flush the instrument / suction channel



Fill a syringe with clean water and flush the water through the instrument channel three times



For models with a suction channel a cleaning adapter is used to aspirate water and air



## Dry the entire Endoscope



Place the Endoscope in a clean basin  
Using a lint-free cloth, gently dry all external surfaces



Always refer to the model-specific Instructions for Use for complete and accurate instructions

# Disinfection

## Manual Disinfection

- Possible but not state-of-the-art
- Disinfection not followed by sterilization
  - Use of virucidal disinfectant (high level disinfection (HLD)), e.g. Cystoscopes\*, Gastrosopes, Colonoscopes etc.
- Disinfection followed by sterilization
  - Limited virucidal disinfectant is enough, e.g. Surgical instruments, Ureteroscopes etc.

Take care of the ingredients of your chemicals and talk to your chemical distributor

\* Depending on local regulations

- Immersion: take care on contact time and make sure, that all surfaces (inside and outside of the instruments) have contact with disinfection solution

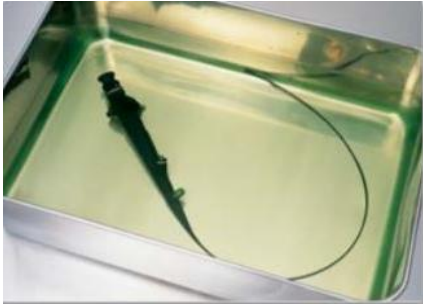
## Rinsing

With adequate water quality, depending on following steps:

- Disinfection not followed by sterilization
  - Rinsing to be done with disinfected, soft sterile filtered or DI water
- Disinfection followed by sterilization
  - Rinsing to be done with water of drinking water quality

# Manual Disinfection

## Immerse Endoscope in disinfection solution



Test the Minimum Effective Concentration (MEC) of the disinfectant prior to each use (if applicable)

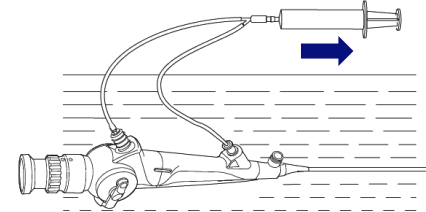
Immerse the Endoscope in the disinfection solution



## Flush the instrument / suction channel & allow to soak



Fill a syringe with disinfection solution and flush the solution through the instrument channel  
Detach syringe or adapters and leave the endoscope immersed in the covered basin for the recommended contact time



For models with a suction channel there are special cleaning adapters available to aspirate disinfection solution into the channels



## Dry the entire Endoscope



Remove the endoscope from the disinfectant solution  
Fill a sterile syringe with air and flush the air through the instrument channel  
Detach the syringe from the endoscope



**Always refer to the model-specific Instructions for Use for complete and accurate instructions**



# Final Rinsing & Drying

## Immerse Endoscope in water of defined quality



Immerse the Endoscope in the water

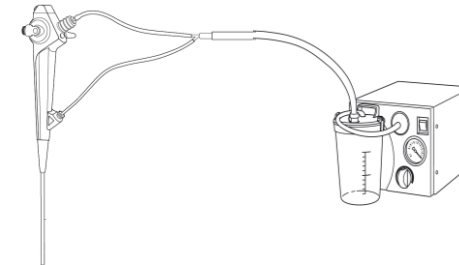
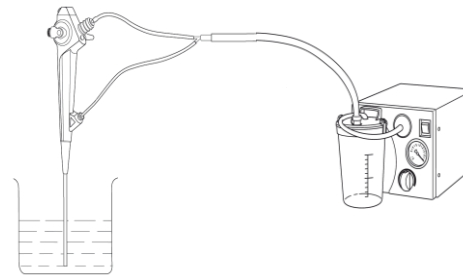
Wipe with sterile lint-free cloths and gently sway the Endoscope to thoroughly rinse it



Fill a syringe with water and flush the water through the instrument channel three times

Remove the endoscope from the rinse water and place them in a sterile basin

## Flush the instrument / suction channel



For models with a suction channel a cleaning adapter is used to aspirate water and air



## Dry the entire Endoscope



Fill a sterile syringe with air and flush the air through the instrument channel 3 times

Dry the external surfaces of by wiping with sterile lint-free cloths  
Dry the inside of the instrument channel port, using sterile cotton swabs



**Always refer to the model-specific Instructions for Use for complete and accurate instructions**

# Automated Cleaning & Disinfection

- **Automated** in an Endoscope Washer-Disinfector (EWD) according to EN ISO 15883
  - Chemo-thermal at max. temperature 60°C
  - Glutardialdehyde (GDA) or Peracetic acid (PAA)
- Advantage of automation is standardization
- Full Documentation
- Eliminate human factors



**ETD Mini**



**PAA Process  
Chemistry**



**GA Process  
Chemistry**  
**OLYMPUS**

# Packaging | Sterile Barrier Systems (EN ISO 11607-1,2)

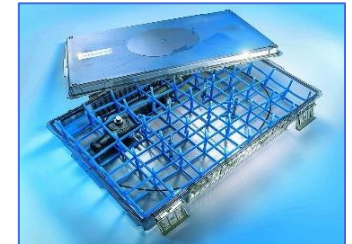
To enable sterilization and to guarantee sterility at adequate storage until reuse

## Rigid Packaging

- Container made of chrome / steel, aluminium, plastics

## Soft Packaging

- Fleece, foil bags

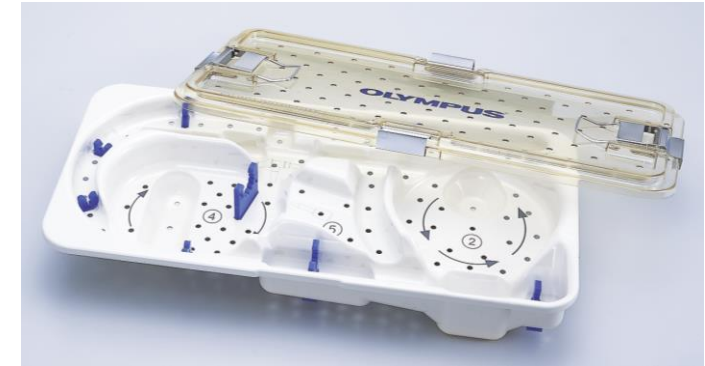


# Packaging | Sterile Barrier Systems (EN ISO 11607-1,2)

After cleaning, disinfection, rinsing & drying

Attention:

- Not all packaging material is compatible with all sterilization methods!
- Refer to the sterilizer manufacturers' advice for packaging and follow your medical device manufacturers' IfU
- If containers are used as the sterile barrier system
  - Cleaning and disinfection process has to be compatible with containers' material (e.g. high alkaline cleaners and aluminium containers!)



# Sterilization

Required for **critical** medical devices (Spaulding classification)

- Use appropriate packaging
- Different sterilization methods available
  - Ethylene oxide (ETO) at 55°C
  - Low temperature steam formaldehyde (LTSF) at 55°C to 60°C
  - Hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) at approx. 50°C

Always refer to the endoscope's IfU for Olympus-approved sterilization methods. Also refer to customer letters for methods not listed in the IfU or the appropriate sterilization programs

→ To choose the correct sterilization method follow the respective IfU of each endoscope

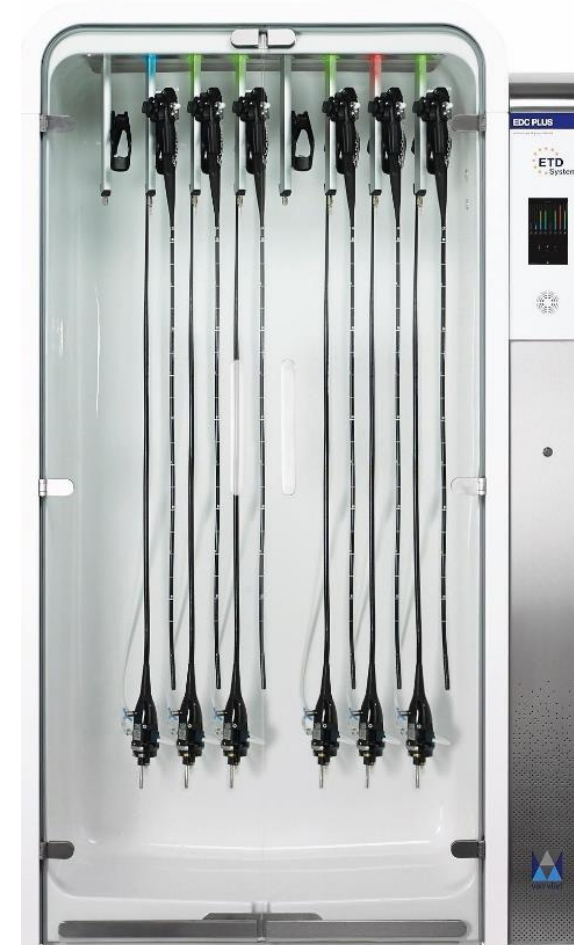
# Storage

## Disinfected items

- Confirm that all surfaces of the reprocessed items are dry and store the reprocessed items properly in closed, dust-free cabinets (e.g., drying cabinet)
- Vertically hanging recommended
  - In case of horizontal storage: do not coil the endoscope insertion tube or universal cord with a diameter < 20 cm

## Sterilized items

- Record the sterile expiration date on the sterile packaging. Do not damage the packaging
- Store the sterilized items in a proper storage cabinet, following your institutional guidelines



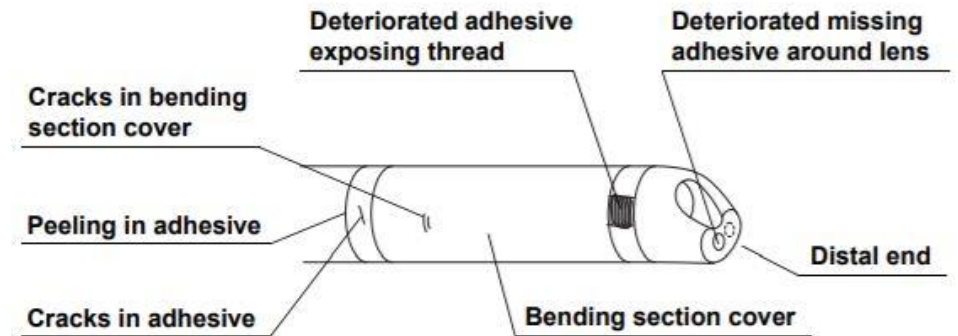
**EDC Plus**



# Pre-Procedure Inspection

## Prior to each use inspect the following:

- Visual inspection of the entire endoscope and ancillary products, checking for any irregularities such as excessive scratching, deformation, and loose parts
- Inspect the entire distal end of the endoscope including the objective lens and examination light outlet for any irregularities such as scratches, chips, cracks, stains, discoloration, deformation, and gaps around the lens
- Inspect the adhesives attaching the bending section cover to the insertion section for any irregularities
- Inspect the bending mechanism
- Attach the accessories to the endoscope and connect the endoscope to the video system center
- Perform a function check of the complete endoscope

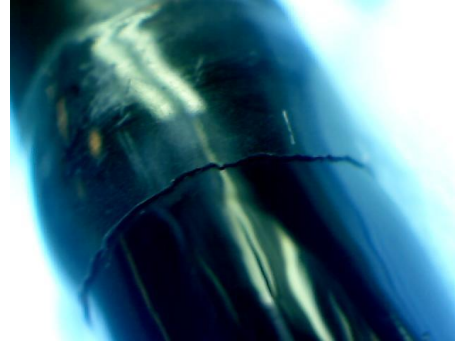


**Please refer to the Model-Specific Instructions for Use on the Inspection Protocol**

# What to be on the lookout for



Dented or damaged  
Insertion Tube



Peeling glue



Discolored Peeling glue



Discoloring of the  
Insertion Tube  
or Bending Section



Damaged Bending  
Section



Damaged Lenses

# 02

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## **Essential Steps in Reprocessing Flexible Endoscope Accessories**

# Reprocessing Flexible Endoscope Accessories

## Reprocess the accessories according to the IfU\*

- Dispose in detergent solution
- Secure transport to reprocessing area
- Manual cleaning (possibly US cleaning)
  - Disassembling
  - Rinsing
  - Drying
- Manual disinfection

**AND/OR\***

- Sterilization
- Storage

\* Depending on local regulations the steps might differ



**MAJ-891**  
(Forceps/Irrigation Plug)



**MAJ-2092 (Luer-Split)**



**MAJ-207**  
(Suction Valve)



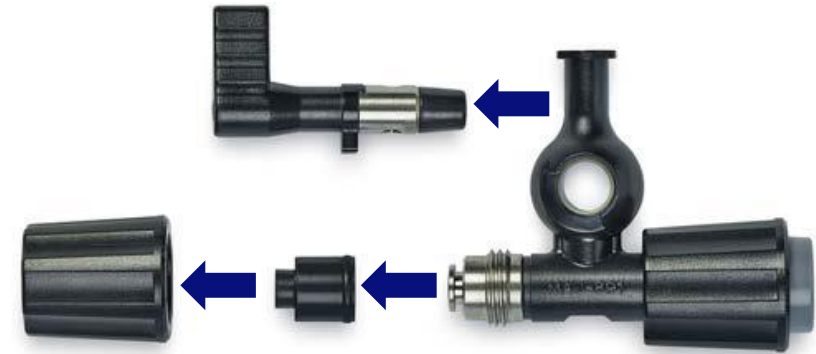
also available as:  
**MAJ-209**  
(Single-use Suction Valve, Sterile)

# Manual Cleaning | MAJ-891

- Preparation of detergent solution
  - Follow instructions of process chemical manufacturer in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Disassemble MAJ-891 in 4 parts
- Fully immerse all parts in detergent solution
- Thoroughly wipe or brush all **external** surfaces



MAJ-891



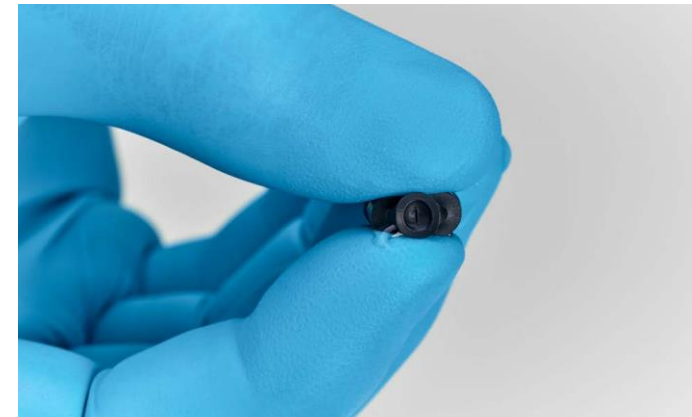
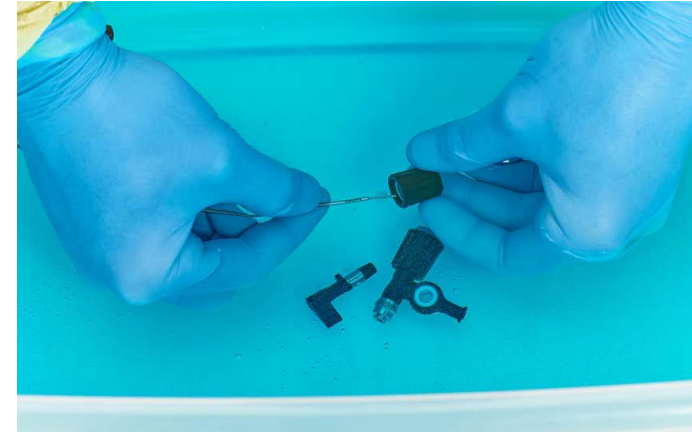
Completely Disassemble



Completely immerse in detergent solution

# Manual Cleaning | Brushing

- Thoroughly brush all **internal** surfaces of all parts
- Visually inspect all parts
  - If debris remains, ultrasonically clean at 40kHz for 5 minutes
- Leave all parts immersed for the recommended contact time



**Note: to pass the brush through the biopsy valve, press it between your fingers in order to open its slit**



**MAJ-891**

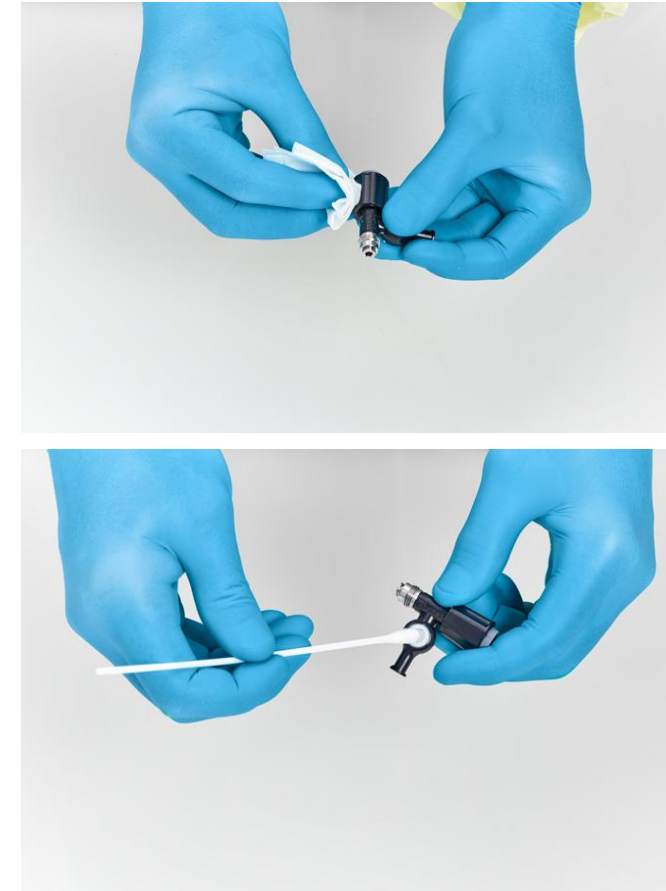


# Manual Cleaning | Rinsing & Drying

- After complying to the recommended contact time remove all parts from the detergent solution and place them in clean water
- Gently agitate them to thoroughly rinse
- Use a lint-free cloth to thoroughly wipe and dry the external surfaces of each part
- Use sterile cotton swabs to dry the internal surfaces of each part



MAJ-891



# Manual Disinfection

- Preparation of disinfectant solution
  - Follow instructions of process chemical manufacturer (e.g., Sekusept™ Aktiv, ECOLAB or Cidex® Activated Dialdehyde Solution, ASP) in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Fully immerse all parts in disinfection solution
- Thoroughly flush all **internal** surfaces



MAJ-891



Fill a 30ml syringe with disinfectant solution  
and flush the forceps/irrigation plug

# Manual Disinfection

- Ensure the contact of all internal and external surfaces with disinfectant solution
- Cover the basin and leave all parts immersed for the recommended contact time



MAJ-891



Open the slit of the biopsy valve  
in the disinfectant solution



# Final Rinsing & Drying

- Remove all parts from the disinfection solution and place them in a basin with sterile water or water of defined quality based on local regulation\*
- Immerse all parts in clean water. Flush all **internal** parts with water
- Use a sterile, lint-free cloth to thoroughly wipe and dry the external surfaces of each part
- Use sterile cotton swabs to dry the internal surfaces of each part

\* Depending on local regulations non-sterile water and alcohol rinse might be used instead



MAJ-891



Flush the forceps/irrigation plug utilizing a 30ml syringe





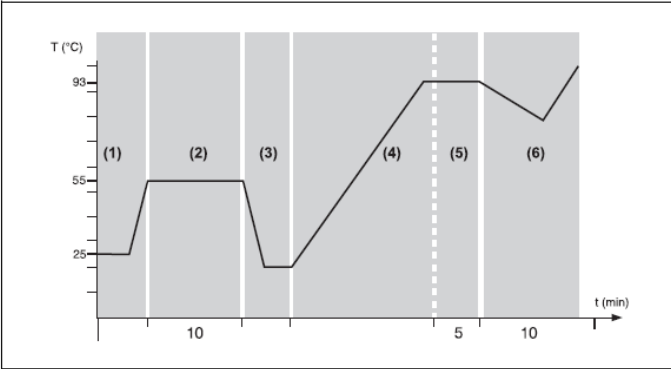
# Automated Processing in WD

- Ensure that all **manual cleaning steps** have been completed before loading the WD
- Ensure that **all** parts are placed into the WD
- WD according to EN ISO 15883
  - Alkaline enzymatic detergent, e.g., neodisher® Mediclean forte, Dr. Weigert
  - Thermal disinfection
  - The drying temperature for which Olympus confirmed material compatibility is 110 °C



MAJ-891

			Forceps/ irrigation plug (isolated type) (MAJ-891)	Biopsy valve (MAJ-579)
				
Automatic cleaning and disinfection	AER	ETD Double (Peracetic acid)		
		ETD4 (Peracetic acid)		
		ETD4 (Glutaraldehyde)		
		OER-AW <sup>2</sup> (Peracetic acid) <sup>3</sup>		
	WD (Alkaline detergent, thermal disinfection)			



Step	Description
1	Pre-cleaning (≤25°C)
2	Cleaning (with detergent, 55°C, 10 min)
3	Rinsing (with or without neutralizer)
4	Heating (hot water)
5	Thermal disinfection which serves as the final rinsing (without detergent and neutralizer, 93°C, 5 min)
6	Drying (95°C, 10 min) (setting values)

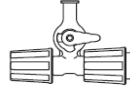
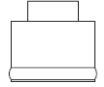
WD program parameters

# Packaging & Sterilization

- Ensure all parts are completely dry
- Seal the **disassembled** parts in separate packages
- Sterilize the packages
- **Steam sterilization**
  - Refer to recommended steam sterilization parameters and the sterilizer manufacturer's instructions
  - Allow all components to gradually cool down to room temperature
- **Low Temperature Sterilization (V-PRO® maX/STERIS)**
  - For the microbiological efficacy, contact STERIS Corporation and refer to the "V-PRO® maX" IfU



**MAJ-891**

			Forceps/ irrigation plug (isolated type) (MAJ-891) 	Biopsy valve (MAJ-579) 
Sterilization	Hydrogen peroxide <sup>*4</sup>	V-PRO® maX (Flexible cycle)		
		STERRAD® NX® with ALLClear™ Technology (Advanced cycle)		
		STERRAD® NX® (Advanced cycle)		
		STERRAD® 100NX® with ALLClear™ Technology (Duo cycle)		
		STERRAD® 100NX® (Duo cycle)		
		STERRAD® 100S (Long cycle with booster)		
		STERRAD® 100S (Long cycle)		
		Steam (autoclaving)		
	Ethylene oxide gas			
	Low Temperature steam and formaldehyde (LTSF)			

 compatible  not compatible



# Manual Cleaning | MAJ-2092

- Preparation of detergent solution
  - Follow instructions of process chemical manufacturer in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Fully immerse in detergent solution
- Thoroughly wipe or brush all **external** surfaces



MAJ-2092



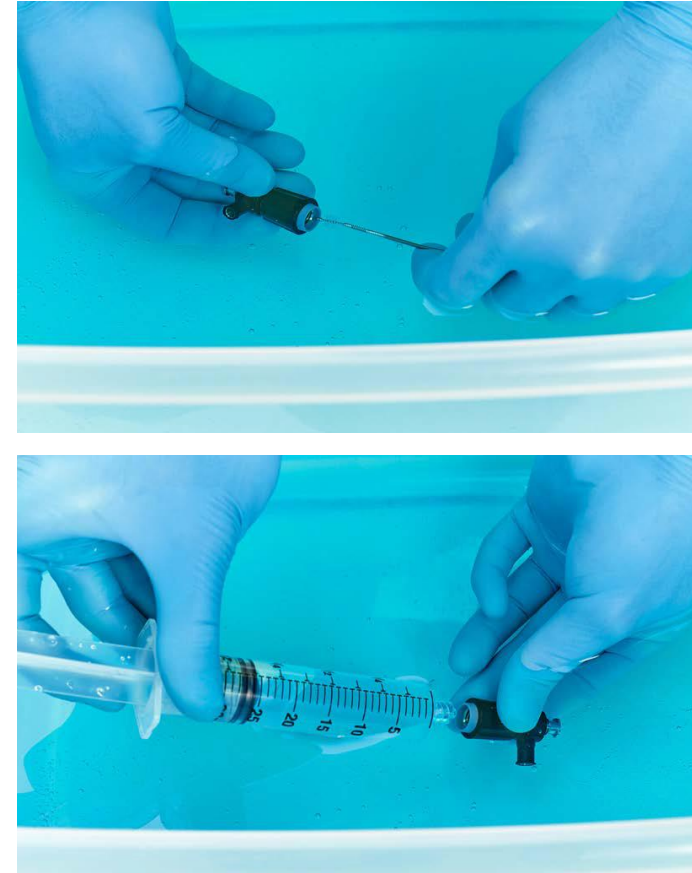
Completely immerse in detergent solution

# Manual Cleaning | Brushing & Flushing

- Thoroughly brush all **internal** surfaces
- Using a clean 30ml syringe, flush the interiors, the openings, and the holes of the Luer-Split with the detergent solution
- Leave all parts immersed for the recommended contact time
- Visually inspect all parts
  - If debris remains, ultrasonically clean at 40kHz for 5 minutes



MAJ-2092



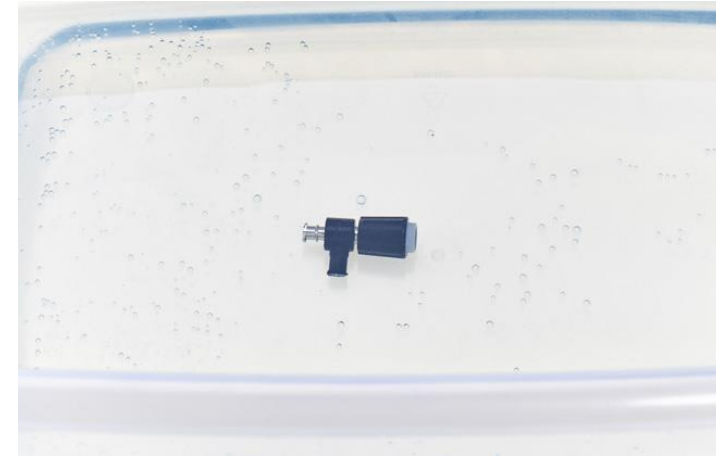
Flush the interiors, the openings, and the holes

# Manual Cleaning | Rinsing & Drying

- After complying to the recommended contact time remove MAJ-2092 from the detergent solution and place it in clean water
- Gently agitate it to thoroughly rinse
- Use a lint-free cloth to thoroughly wipe and dry the external surfaces of each part of the MAJ-2092



MAJ-2092

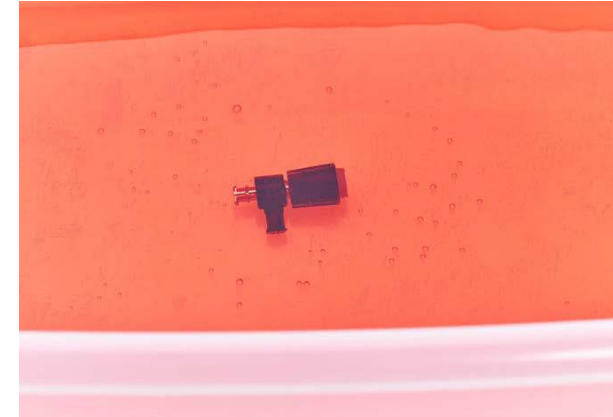


# Manual Disinfection

- Preparation of disinfectant solution
  - Follow instructions of process chemical manufacturer (e.g., Sekusept™ Aktiv, ECOLAB or Cidex® Activated Dialdehyde Solution, ASP) in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Fully immerse the MAJ-2092 in disinfection solution
- Thoroughly flush all **internal** surfaces



MAJ-2092



**Fill the channel with disinfectant solution and flush the interiors**

# Manual Disinfection

- Ensure the contact of all internal and external surfaces with disinfectant solution
- Cover the basin and leave the MAJ-2092 immersed for the recommended contact time



MAJ-2092



# Final Rinsing & Drying

- Remove the MAJ-2092 from the disinfection solution and place it in a basin with sterile water or water of defined quality based on local regulation\*
- Immerse the MAJ-2092 in clean water. Flush all **internal** parts with water
- Use a sterile, lint-free cloth to thoroughly wipe and dry the external surfaces of the MAJ-2092

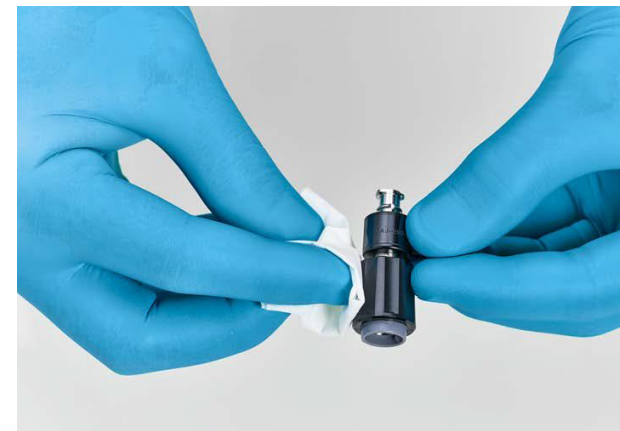
\* Depending on local regulations non-sterile water and alcohol rinse might be used instead



MAJ-2092



Flush the Luer split utilizing a 30ml syringe






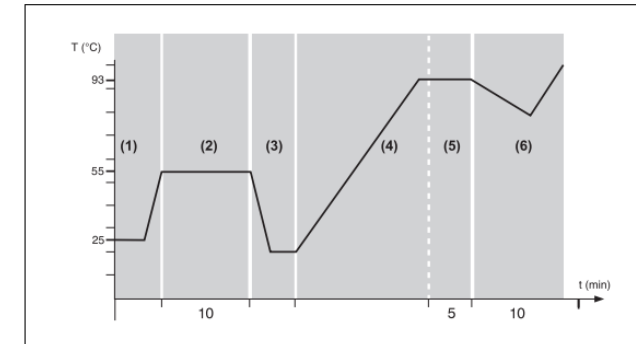
# Automated Processing in WD

- Ensure that all **manual cleaning steps** have been completed before loading the WD
- Connect the adapter (LuerLock) with the WD
- WD according to EN ISO 15883
  - Alkaline enzymatic detergent, e.g., neodisher® Mediclean forte, Dr. Weigert
  - Thermal disinfection
  - The drying temperature for which Olympus confirmed material compatibility is 110 °C



MAJ-2092

			Luer-Split (MAJ-2092) 
Automatic cleaning and disinfection	AER	ETD Double (Peracetic acid)	
		ETD4 (Peracetic acid)	
		ETD4 (Glutaraldehyde)	
		OER-AW <sup>2</sup> (Peracetic acid) <sup>3</sup>	
	WD (alkaline detergent, thermal disinfection)		



Step	Description
1	Pre-cleaning (≤25°C)
2	Cleaning (with detergent, 55°C, 10 min)
3	Rinsing (with or without neutralizer)
4	Heating (hot water)
5	Thermal disinfection which serves as the final rinsing (without detergent and neutralizer, 93°C, 5 min)
6	Drying (95°C, 10 min) (setting values)


WD program parameters


# Packaging & Sterilization

- Ensure the MAJ-2092 is completely dry
- Seal the MAJ-2092 in an individual package
- Sterilize the package
- **Steam sterilization**
  - Refer to recommended steam sterilization parameters and the sterilizer manufacturer's instructions
  - Allow all components to gradually cool down to room temperature
- **Low temperature sterilization (Sterrad/ASP, V-PRO® maX/STERIS)**
  - Refer to recommended sterilizers/cycles in the IfU and the sterilizer manufacturer's instructions



MAJ-2092

			Luer-Split (MAJ-2092) 
Sterilization	Hydrogen peroxide <sup>*5</sup>	V-PRO® maX (Flexible cycle)	
		STERRAD® NX® with ALLClear™ Technology (Advanced cycle)	
		STERRAD® NX® (Advanced cycle)	
		STERRAD® 100NX® with ALLClear™ Technology (Duo cycle)	*4
		STERRAD® 100NX® (Duo cycle)	*4
		STERRAD® 100S (Long cycle with booster)	
		STERRAD® 100S (Long cycle)	
	Steam (autoclaving)		
	Ethylene oxide gas		
	Low Temperature steam and formaldehyde (LTSF)		

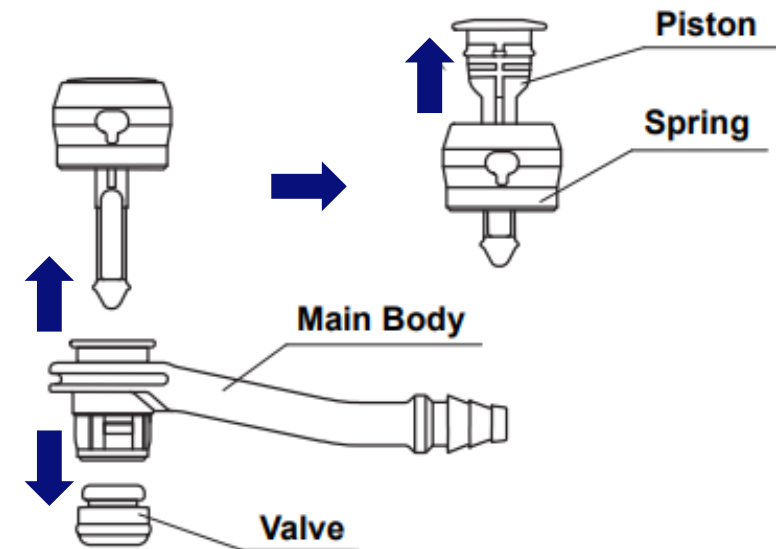
 compatible       not compatible

# Manual Cleaning | MAJ-207

- Preparation of detergent solution
  - Follow instructions of process chemical manufacturer in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Disassemble MAJ-207
- Fully immerse all parts in detergent solution
- Thoroughly wipe or brush all **external** surfaces



MAJ-207



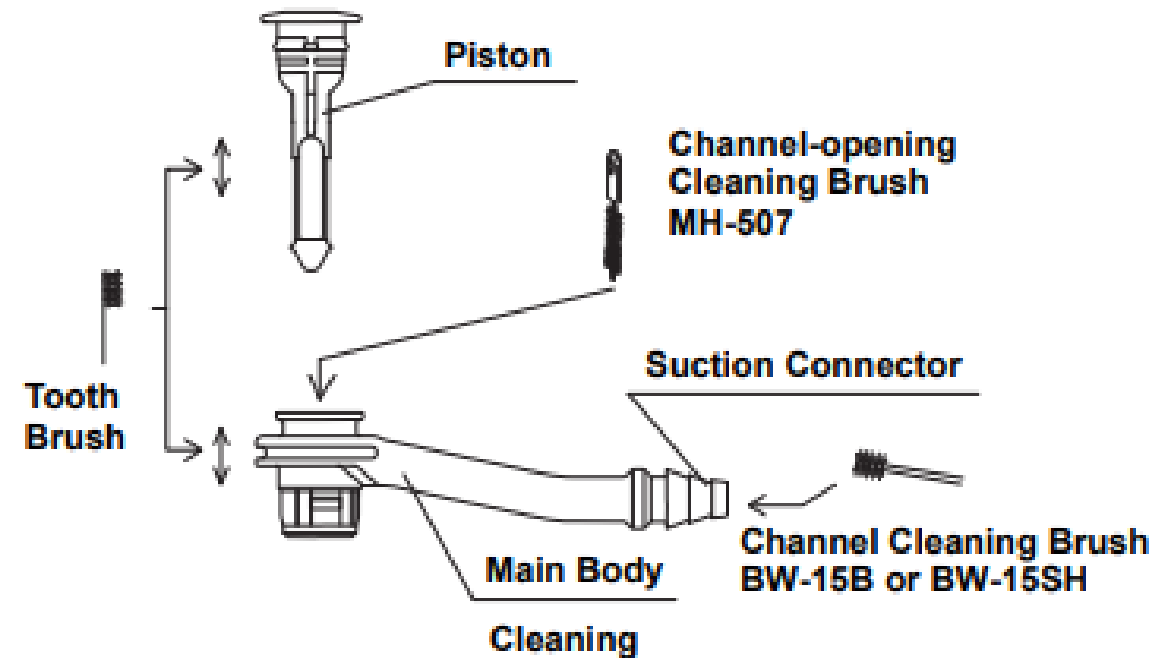
Completely Disassemble

# Manual Cleaning | Brushing

- Thoroughly brush all **internal** and **external** surfaces of all parts (for all steps see IfU)
- Ultrasonically clean at 40kHz for 5 minutes
- Visually inspect all parts



MAJ-207



Cleaning

# Manual Cleaning | Rinsing & Drying



MAJ-207

- Fill a clean basin with water and immerse all parts in the water
- Gently agitate all parts in the water
- Fill and attach a syringe to the openings of the suction valve parts and flush the with water
- Remove all parts from the water
- Wipe and dry the internal and external surfaces of all parts, using clean lint-free cloths
- Inspect all accessories for residual debris. If debris is found on any accessory, repeat the cleaning procedure until all debris is removed

# Manual Disinfection

- Preparation of disinfectant solution
  - Follow instructions of process chemical manufacturer in terms of concentration, exposure time and temperature
  - Change at least every working day; immediately in case of visible contamination
- Fully immerse all parts in disinfection solution
- Ensure the contact of all internal and external surfaces with disinfectant solution
- Cover the basin and leave all parts immersed for the recommended contact time



MAJ-207





# Final Rinsing & Drying

- Remove all parts from the disinfection solution and place them in a basin with sterile water or water of defined quality based on local regulation\*
- Gently agitate all parts in the water
- Use a sterile, lint-free cloth to thoroughly wipe and dry the external surfaces of each part

\* Depending on local regulations non-sterile water and alcohol rinse might be used instead



MAJ-207

# Packaging & Sterilization

- Ensure all parts are completely dry
- Seal the **disassembled** parts in separate packages
- Sterilize the packages
- **Steam sterilization**
  - Refer to recommended steam sterilization parameters and the sterilizer manufacturer’s instructions
  - Allow all components to gradually cool down to room temperature
- **Ethylene oxide sterilization (ETO)**
  - Refer to ETO gas exposure parameters in the IfU and the ETO manufacturer’s instructions



MAJ-207

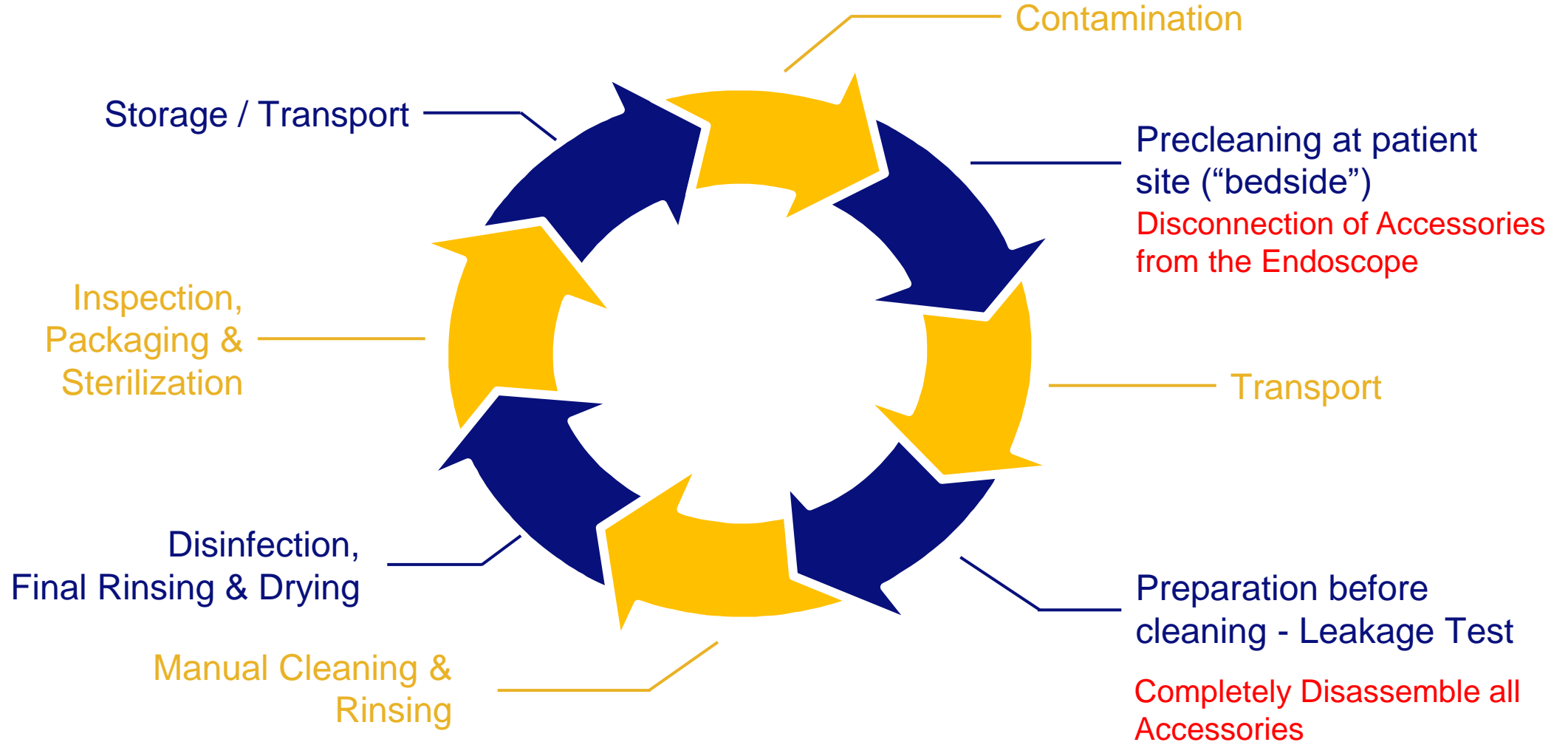
	Steam sterilization (autoclaving)					
	Ethylene oxide gas sterilization					
	2 – 3.5% glutaraldehyde					
	70% ethyl or isopropyl alcohol					
	Detergent solution					
	Ultrasonic cleaning					
Suction valve (MAJ-207)						
<div><div></div> compatible<div></div> not compatible</div>						

03

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## **Key Take Home Messages**

# Essential Steps in Reprocessing



# Key Take Home Messages

- 1 Know the Endoscope
- 2 Get Familiar with the Instructions for Use (Endoscopes & Accessories)
- 3 Be Aware of Local Regulations / Guidelines



- 4 Continious Education & Training
- 5 Establish Facility Guidelines
- 6 Know your Vendor Support



Olympus...Your Trusted Partner in Infection Prevention.



**OLYMPUS**

A thick yellow horizontal line with a slight upward curve in the center, positioned directly beneath the word OLYMPUS.